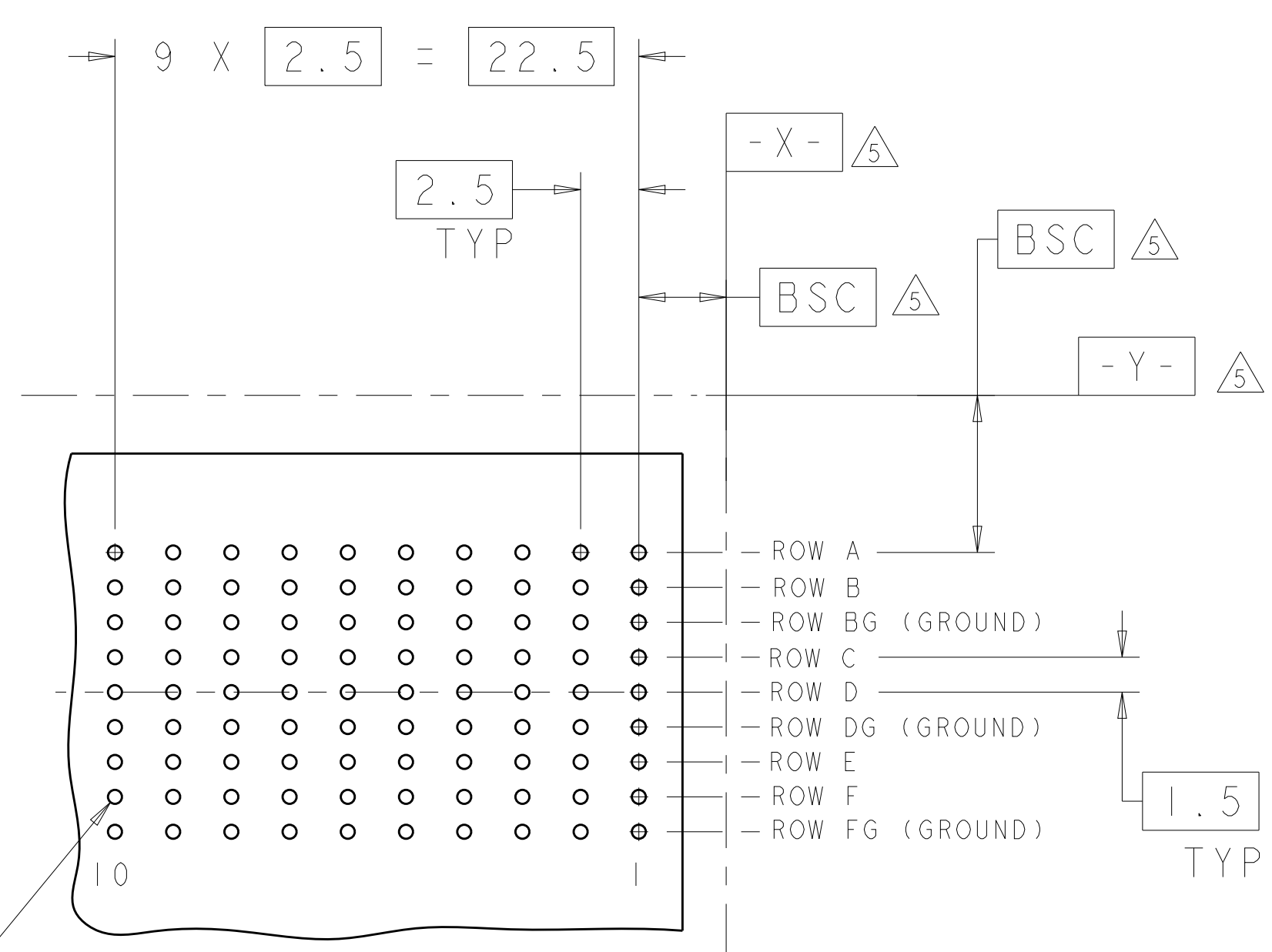
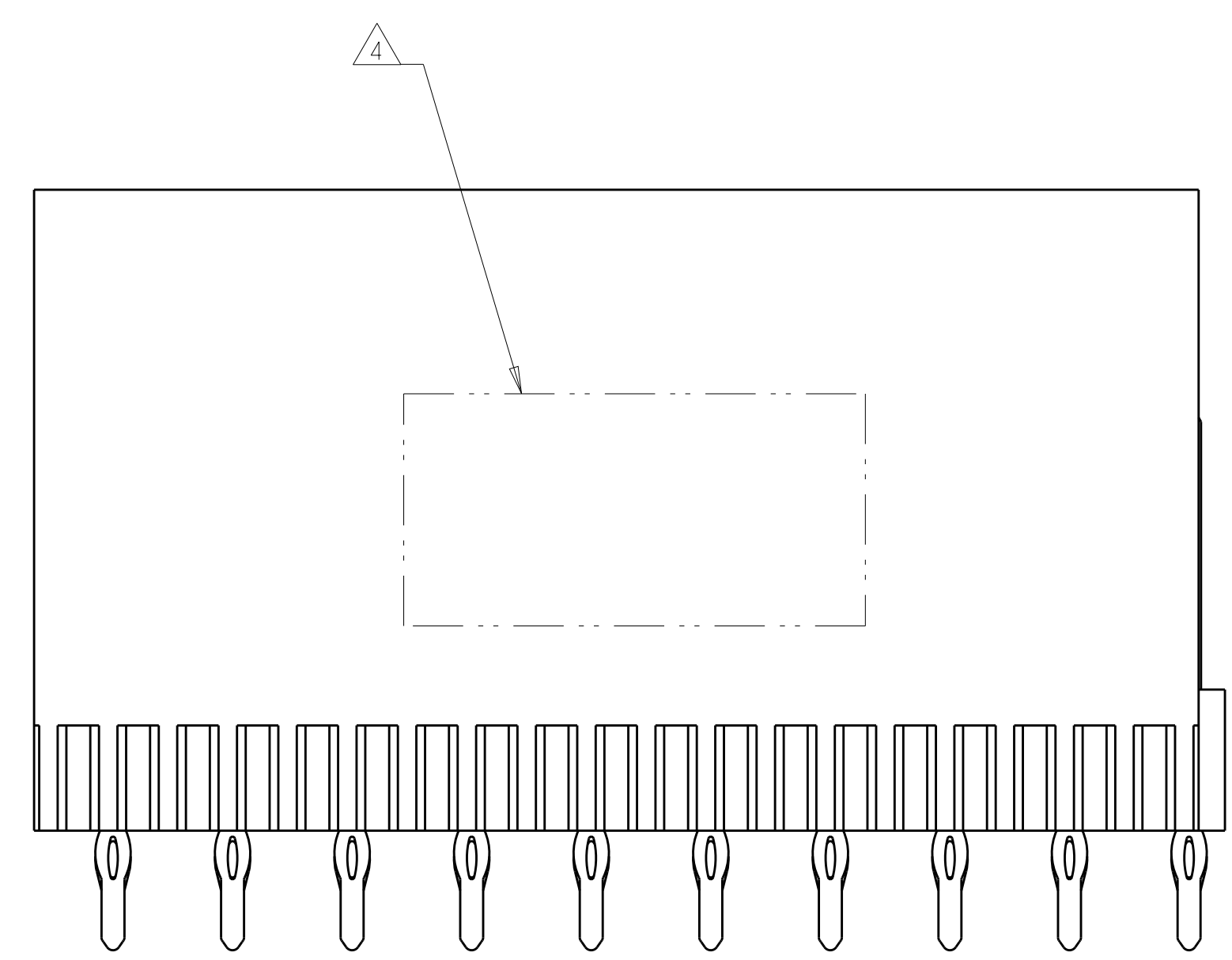
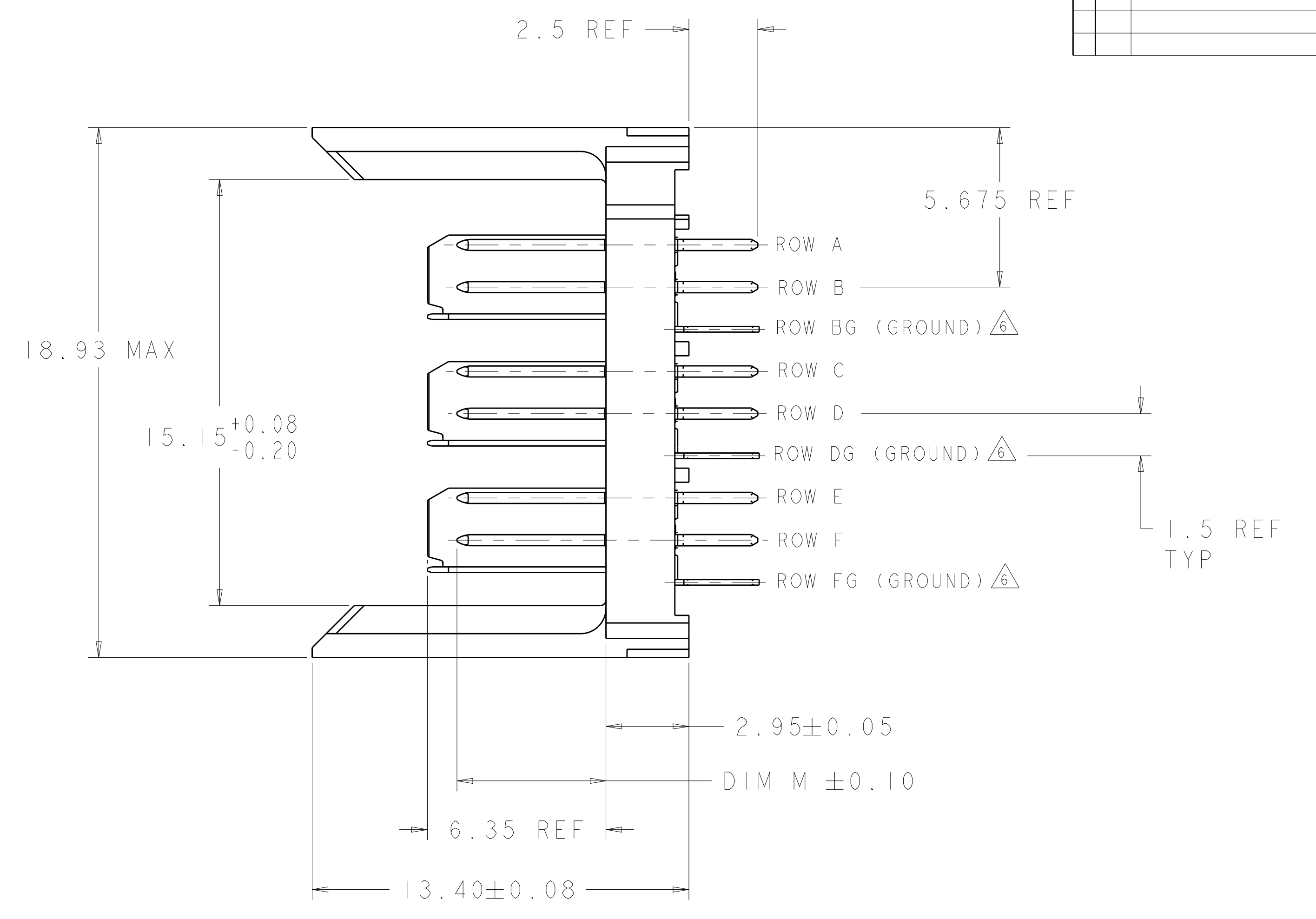
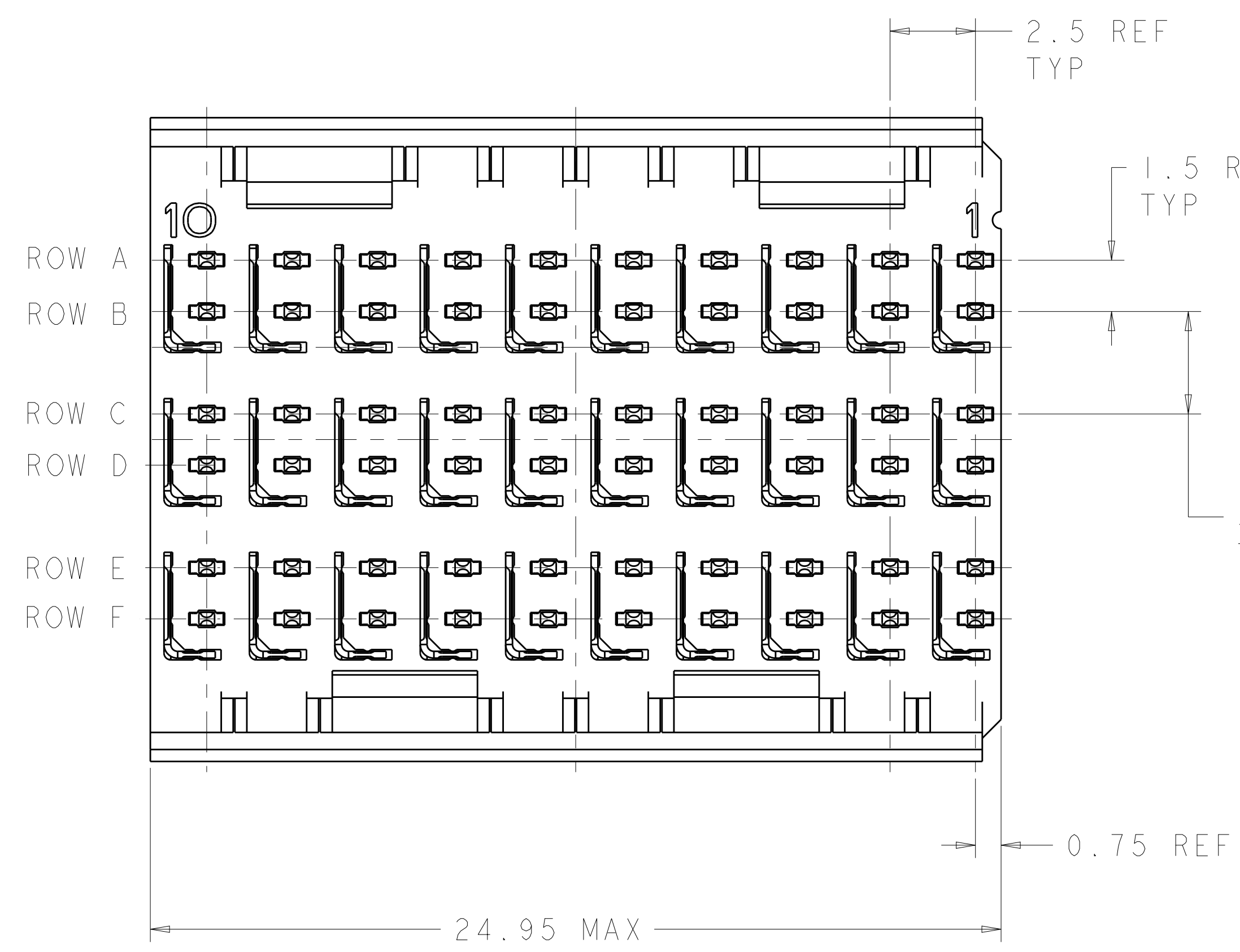


LOC		DIST		REVISIONS			
AD	00	P	LTN	DESCRIPTION	DATE	DWN	APVD
		E1		REVISED PER ECO-13-003342	04MAR2013	KH	MH



$\text{⌀} \text{ } \text{⌀} 0.05 \text{ } \text{Ⓢ} \text{ } | \text{ } X \text{ } | \text{ } Y$
 ALL PLATED THRU HOLES

RECOMMENDED PC BOARD LAYOUT, BACKPLANE, COMPONENT SIDE SHOWN
 SCALE 4:1

- △ REFERENCE APPLICATION SPEC 114-13059 FOR RECOMMENDED PLATED THRU HOLE DIAMETER AND PLATING THICKNESSES.
- △ MATERIAL: CONTACT AND SHIELD - PHOSPHOR BRONZE
HOUSING - GLASS FILLED POLYESTER, UL 94V-0.
- △ FINISH: SIGNAL AND GROUND CONTACTS: MATING AREA: MEETS THE PERFORMANCE REQUIREMENTS OF PRODUCT SPECIFICATION 108-2055; BASED ON TELCORDIA GR-1217-CORE, APPLICATIONS IN UNCONTROLLED ENVIRONMENTS
COMPLIANT PIN AREA: 0.5μm MIN BRIGHT TIN-LEAD OVER BASE PLATING
- △ CONNECTOR MARKED WITH PART NUMBER AND DATE CODE.
- △ DATUMS AND BASIC DIMENSIONS ESTABLISHED BY CUSTOMER.
- △ THE THREE GROUNDS IN EACH COLUMN ARE COMMONED.
- 7. CONTACT AREA LUBRICATED WITH BELLCORE APPROVED LUBRICANT. TECHNICAL REFERENCE: GR-1217-CORE, ISSUE 1, NOVEMBER 1995.
- △ FINISH: CONTACT AND SHIELD MATING AREA - 1.27μm MIN GOLD OVER 1.27μm MIN NICKEL
COMPLIANT PIN AREA - 0.5μm MIN BRIGHT TIN-LEAD OVER 1.27μm MIN NICKEL

SUPERSEDED BY 6469083-2	5.30	△ 8	1469083-3
SUPERSEDED BY 6469083-1	3.80	△ 3	1469083-2
	5.30	△ 3	1469083-1
DIM M	FINISH	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS:	TOLERANCES UNLESS OTHERWISE SPECIFIED:	DWN: D. SCHRUM 02JAN2002	CHK: S. MAGARO 02JAN2002	APVD: P. PATTERSON 16AUG2007	NAME: HEADER ASSEMBLY, 3 PAIR, 2.5mm TAIL, 25mm, HMZd
mm	0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ±	MATERIAL:		FINISH:	SEE TABLE
Customer Drawing		SIZE: A100779	CAGE CODE: C=1469083	SCALE: 8:1	SHEET 1 OF 1

TE Connectivity